

## Bluefin Pure-Wood

2980

Water-based, transparent 2C varnish for furniture and interior finishing, for industrial use

### PRODUCT DESCRIPTION

#### Product numbers

2980000105

#### General

Water-based, 2C furniture varnish for achieving an untreated look and feel on wooden surfaces; contains a proportion of renewable raw materials; good chemical and mechanical resistance.

#### Special properties and standards



- **ÖNORM A 1605-12 (furniture surfaces)**  
Resistance to chemical reactions: 1-B  
Response to scratches: 4-E ( $\geq 0.5$  N)



- **DIN 68861 (furniture surfaces)**  
Part 1: Response to chemical stress: 1 B  
Part 4: Response to scratches: 4 E ( $> 0.5$  to  $\leq 1.0$  N)



- **ÖNORM A 3800-1 (fire behaviour)**  
In conjunction with a flame-retardant substrate:  
flame-retardant, Q1, Tr 1



- **French ordinance DEVL1104875A**  
Marking of construction coating products for their emission of volatile pollutants: A+

#### Application area



For the coating of furniture and interior finishing exposed to normal levels of stress, such as tabletops and shelves in the home, fronts and permanently visible areas, surfaces used on seating furniture and not permanently visible areas: Application areas III – IV according to ÖNORM A 1610-12.

For hardly inflammable or flame-retardant coating systems.

### PROCESSING

#### Processing instructions



- Please stir the product before use.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- Bluefin Pure-Wood (2980) can also be used in the single-component version for secondary parts.
- When coating interior doors, it must be ensured that only sealing profiles compatible with acrylic paints are used.

- It is important to ensure that the wood pores are completely wetted at the priming stage in order to achieve sufficient surface protection.
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result.
- Please follow our **ARL 150 - Working guidelines for water-based furniture coatings**.

### Blending ratio



8450 5%

100 Part(s) by weight Bluefin Pure-Wood (2980)  
5 Part(s) by weight Aqua-Hardener 8450 (8450000210)

Aqua-Hardener 8450 (8450000210) must be carefully worked into the product by stirring before processing. We recommend waiting approx. 10 minutes before starting work.

Bluefin Pure-Wood (2980) can only be used with a hardener and in the mixing ratio specified. Deviations lead to film and adhesion problems.

### Pot life

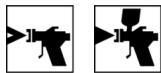


4 h

4 hour(s) at approx. 20 °C

Increased temperatures reduce the pot life. A further extension of the pot life is not possible.

### Application technique



	Airless	Airless air-supported (Airmix®, Aircoat, etc.)	Cup gun
Spraying nozzle Ø (mm)	0,23 - 0,33		1,8 - 2,0
Spraying pressure (bar)	100 - 120	60 - 90	25 - 3,5
Vaporizer Air (bar)	-	1 - 2	-
Applied quantity per application (g/m <sup>2</sup> )	60 - 90		
Total quantity applied (g/m <sup>2</sup> )	max. 160		

The product is ready to use.

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

### Drying times

(at 23 °C and 50 % rel. humidity)



3 h

Sandable and recoatable:	approx. 3 hour(s)
--------------------------	-------------------

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

In order to improve the firmness of the subsequent coating, we recommend drying overnight at room temperature. In addition, this keeps the content of solvent residues in the paint film low.

The figures given above are reference values. Drying depends on the substrate, layer thickness, temperature, air exchange, relative humidity, stacking pressure and stacking conditions.


### Cleaning the working equipment



8029

With water immediately after use.

To remove dried paint residues we recommend using Aqua-Cleaner (8029) (diluted 1:1 with water).

SUBSTRATE	
<b>Type of substrate</b>	Hard and softwood (solid wood-, veneer-, (coated) chipboard-, wood fibre boards)
<b>Substrate property</b>	The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.
<b>Substrate preparation</b>	<b>Hardwoods:</b> Wood sanding Grit size 150 – 180 <b>Softwoods:</b> Wood sanding Grit size 100 – 150
COATING SYSTEM	
<b>Primer coat</b>	1 x 70 – 90 g/m <sup>2</sup> Bluefin Pure-Wood (2980)
<b>Intermediate sanding</b>	Slight smooth sanding: Grit size 280 – 320 Avoid sanding straight through!
<b>Topcoat</b>	1 x 70 g/m <sup>2</sup> Bluefin Pure-Wood (2980)
CLEANING AND MAINTENANCE	
<b>Cleaning and Maintenance</b>	Cleaning with Clean-Möbelreiniger (7202).
ORDERING INFORMATION	
<b>Size of trading unit</b>	4 kg, 10 kg, 22 kg
<b>Supplementary products</b>	Aqua-Cleaner 8029 (8029) Aqua-Hardener 8450 (8450) Clean-Möbelreiniger (7202) Please refer to the corresponding technical data sheets of the products.
FURTHER DETAILS	
<b>Durability / storage</b>	Min. 6 month(s) in the original sealed containers. Cool, but frost-free.
	
<b>Technical specifications</b>	Delivery viscosity: 65 – 70 seconds according to DIN 53211 (4 mm measuring cup, 20 °C)
<b>Safety information</b>	The product is only suitable for the industrial and professional use. The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2). Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at <a href="http://www.adler-lacke.com">www.adler-lacke.com</a> .
